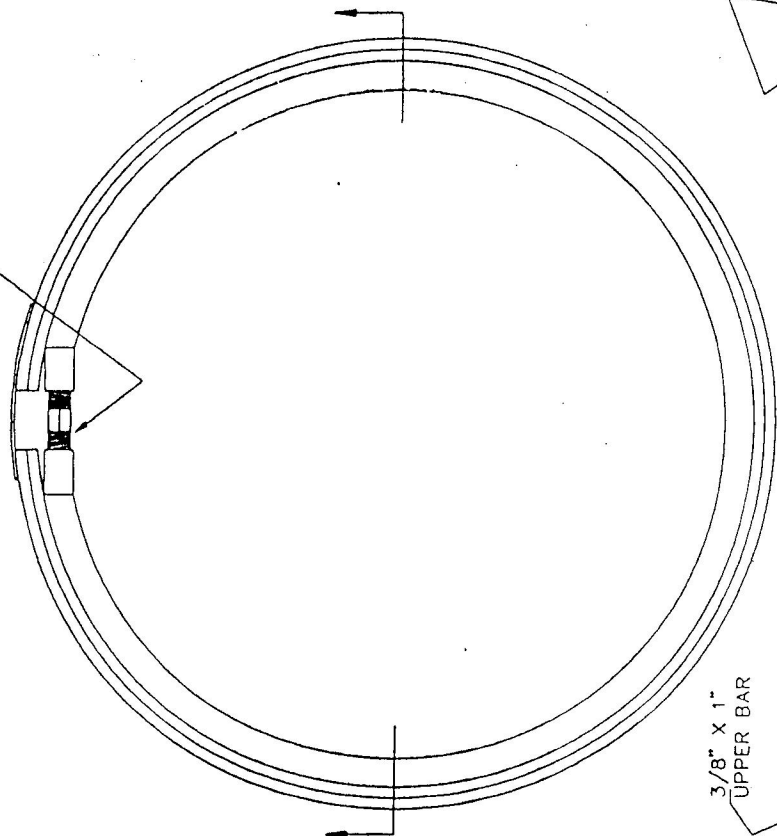


3/4" STAINLESS STEEL EXPANSION BOLT



- * RISERS ARE FABRICATED FROM NEW MATERIAL CONFORMING TO ASTM A36
- * WELDING IS PERFORMED IN ACCORDANCE WITH STRUCTURAL WELDING CODE AWS D1.1 (G.M.A.W.)
- * THE MATERIAL USED FOR THESE UNITS HAS A 56,000 PSI MINIMUM TENSILE STRENGTH (CONVENTIONAL CAST IRON RINGS HAVE A MINIMUM TENSILE STRENGTH OF ONLY 30,000 PSI)
- * RISES START WITH AND INCLUDE 1" IN 1/2" INCREMENTS UP TO ANY SIZE REQUIRED

* "SET-RIGHT" EXTENSION RINGS ARE STACKABLE FOR MULTIPLE HEIGHTS

1 PASS SEMI-AUTOMATIC CONTINUOUS CIRCUMFERENTIAL WELD

TOLERANCES UNLESS NOTED:		SCALE N.T.S.		CUSTOMER	
ANGULAR (DEC/FRAC)	± 2'	ANGULAR (DEG/MIN)	± 30'	DATE	01/29/96
LINEAR (FRAC)	± 1/16	LINEAR (DEC)	0-± .2	DR. BY	JCA
LINEAR (DEC)	.00-± .03	CH. BY		WORK ORDER NO.	JCA-24
	.000-± .005	APP. BY		REV.	-
				STANDARD	SANITARY SEWER
				DWG. NO.	MSD-STD

JOHN E. POTENTE & SONS